



**Industrial
&
Marine
Coatings**

SUPER SAVE-LITE® DRY FALL

B48W61
B47W62

FLAT BRILLIANT WHITE
SEMI-GLOSS BRILLIANT WHITE

PRODUCT INFORMATION

Revised 5/06

PRODUCT DESCRIPTION	RECOMMENDED USES																																														
<p>SUPER SAVE-LITE DRY FALL is a modified alkyd, intense white paint for interior use. Overspray dries to a removable dust within eight feet @ 77°F and 50% relative humidity.</p> <ul style="list-style-type: none"> • High hiding • High light reflectance - 83% • Eight foot dry fallout • Suitable for use in USDA inspected facilities • Easy cleanup • Interior use 	<p>For use over prepared ceilings and walls of commercial and institutional buildings, textile mills, warehouses, production facilities, gymnasiums or wherever a maximum light reflective finish is required.</p> <p>Designed to provide a uniform the appearance on a variety of surfaces typically found in industrial construction.</p> <p>Acceptable for use in high performance architectural applications.</p>																																														
PRODUCT CHARACTERISTICS	PERFORMANCE CHARACTERISTICS																																														
<p>Finish: Flat, Semi-Gloss</p> <p>Color: Brilliant White</p> <p>Light Reflectance Value: 83%</p> <table border="0"> <thead> <tr> <th></th> <th>Flat</th> <th>Semi-Gloss</th> </tr> </thead> <tbody> <tr> <td>Volume Solids:</td> <td>55% ± 2%</td> <td>49% ± 2%</td> </tr> <tr> <td>Weight Solids:</td> <td>80% ± 2%</td> <td>71% ± 2%</td> </tr> </tbody> </table> <p>VOC (EPA Method 24):</p> <table border="0"> <tbody> <tr> <td>Unreduced:</td> <td>375 g/L</td> <td>375g/L</td> </tr> <tr> <td></td> <td>3.12 lb/gal</td> <td>3.12 lb/gal</td> </tr> <tr> <td>Reduced 5%</td> <td>385 g/L</td> <td>400 g/L</td> </tr> <tr> <td></td> <td>3.20 lb/gal</td> <td>3.33 lb/gal</td> </tr> </tbody> </table> <p>Recommended Spreading Rate per coat:</p> <table border="0"> <tbody> <tr> <td>sq ft/gal</td> <td>250 - 295</td> <td>224 - 260</td> </tr> <tr> <td>wft (mils):</td> <td>6.0 - 6.5</td> <td>6.0 - 7.0</td> </tr> <tr> <td>dft (mils):</td> <td>3.0 - 3.5</td> <td>3.0 - 3.5</td> </tr> </tbody> </table> <p>Drying Schedule @ 6.0 mils wet (@ 77°F & 50% RH):</p> <table border="0"> <tbody> <tr> <td>To touch:</td> <td>30 minutes</td> <td>10 minutes</td> </tr> <tr> <td>To recoat:</td> <td>2-6 hours*</td> <td>2-6 hours*</td> </tr> <tr> <td>Dry fallout:</td> <td>8 feet</td> <td>8 feet</td> </tr> <tr> <td>To cure:</td> <td>3 days</td> <td>3 days</td> </tr> </tbody> </table> <p>(*or after 18 hours drying time)</p> <p>Drying time is temperature, humidity, and film thickness dependent.</p> <p>Shelf Life: 12 months 24 months Store indoors at 40°F to 100°F.</p> <p>Flash Point: 76°F 55°F PMCC</p> <p>Reducer/Clean Up:</p> <table border="0"> <tbody> <tr> <td>Below 100°F:</td> <td>VM&P Naphtha, R1K3</td> </tr> <tr> <td>Above 100°F:</td> <td>Mineral Spirits, R1K4</td> </tr> </tbody> </table>		Flat	Semi-Gloss	Volume Solids:	55% ± 2%	49% ± 2%	Weight Solids:	80% ± 2%	71% ± 2%	Unreduced:	375 g/L	375g/L		3.12 lb/gal	3.12 lb/gal	Reduced 5%	385 g/L	400 g/L		3.20 lb/gal	3.33 lb/gal	sq ft/gal	250 - 295	224 - 260	wft (mils):	6.0 - 6.5	6.0 - 7.0	dft (mils):	3.0 - 3.5	3.0 - 3.5	To touch:	30 minutes	10 minutes	To recoat:	2-6 hours*	2-6 hours*	Dry fallout:	8 feet	8 feet	To cure:	3 days	3 days	Below 100°F:	VM&P Naphtha, R1K3	Above 100°F:	Mineral Spirits, R1K4	<ul style="list-style-type: none"> • The bright, full hiding white color of Super Save-Lite Dry Fall increases lighting efficiency, promotes safety and improved production output through better lighting, less eye strain, and higher light reflectance. • The eight foot dry fallout characteristic means fast cleanup, overspray dust that can be swept up; and spray application features that keep down labor costs. • Humidity resistance, fume discoloration resistance, and long-term durability all serve to reduce building owners' maintenance costs. • Light Reflectance Value is 83%
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PRODUCT INFORMATION

RECOMMENDED SYSTEMS	SURFACE PREPARATION
<p>Steel, alkyd primer: 1 ct. Kem Bond HS @ 2.0 - 5.0 mils dft 1-2 cts. Super Save-Lite Dry Fall @ 3.0 - 3.5 mils dft/ct</p> <p>Aluminum: 1 ct. DTM Wash Primer @ 0.7 - 1.3 mils dft 1-2 cts. Super Save-Lite Dry Fall @ 3.0 - 3.5 mils dft/ct</p> <p>Drywall: 1 ct. PrepRite 200 Latex Primer @ 1.0 - 1.4 mils dft 1-2 cts. Super Save-Lite Dry Fall @ 3.0 - 3.5 mils dft/ct</p> <p>Galvanized Metal: 1 ct. Galvite HS @ 3.0 - 4.5 mils dft 1-2 cts. Super Save-Lite Dry Fall @ 3.0 - 3.5 mils dft/ct</p> <p>Concrete and Masonry, interior: 1 ct. Heavy Duty Block Filler @ 10.0 - 18.0 mils dft 1-2 cts. Super Save-Lite Dry Fall @ 3.0 - 3.5 mils dft/ct</p> <p>Plaster and Concrete, interior: 1 ct. PrepRite Masonry Primer @ 1.5 mils dft 1-2 cts. Super Save-Lite Dry Fall @ 3.0 - 3.5 mils dft/ct</p> <p>Wood, interior: 1 ct. PrepRite Wall & Wood Primer @ 1.5 - 2.0 mils dft 1-2 cts. Super Save-Lite Dry Fall @ 3.0 - 3.5 mils dft/ct</p> <p>The systems listed above are representative of the product's use. Other systems may be appropriate.</p>	<p>Surface must be clean, dry, and in sound condition. Remove all oil, dust, grease, dirt, loose rust, and other foreign material to ensure adequate adhesion.</p> <p>Refer to product Application Bulletin for detailed surface preparation information.</p> <p>Minimum recommended surface preparation: * Iron & Steel: SSPC-SP2 * Aluminum: SSPC-SP1 * Galvanizing: SSPC-SP1 * Concrete & Masonry: SSPC-SP13/NACE 6, or ICRI 03732, CSP 1-3 * Wood, interior: Clean, smooth, dust free * Primer required</p> <p style="text-align: center;">TINTING</p> <p>Tint with Blend-A-Color Toner. Five minutes minimum mixing on a mechanical shaker is required for complete mixing of color. Two ounces maximum per gallon.</p> <p>Not controlled for tint strength.</p> <p>Tinting will affect dryfall characteristics.</p> <p style="text-align: center;">APPLICATION CONDITIONS</p> <p>Temperature: 50°F minimum, 120°F maximum (air, surface, and material) At least 5°F above dew point Relative humidity: 85% maximum</p> <p>Dry fall characteristics will be adversely affected at temperatures below 77°F or above 50% relative humidity.</p> <p>Refer to product Application Bulletin for detailed application information.</p> <p style="text-align: center;">ORDERING INFORMATION</p> <p>Packaging: 5 gallon and 55 gallon containers Weight per gallon: Flat 14.2 ± 0.2 lb Semi-Gloss 11.2 ± 0.2 lb</p> <p style="text-align: center;">SAFETY PRECAUTIONS</p> <p>Refer to the MSDS sheet before use.</p> <p>Published technical data and instructions are subject to change without notice. Contact your Sherwin-Williams representative for additional technical data and instructions.</p>
DISCLAIMER	WARRANTY
<p>The information and recommendations set forth in this Product Data Sheet are based upon tests conducted by or on behalf of The Sherwin-Williams Company. Such information and recommendations set forth herein are subject to change and pertain to the product offered at the time of publication. Consult your Sherwin-Williams representative to obtain the most recent Product Data Information and Application Bulletin.</p>	<p>The Sherwin-Williams Company warrants our products to be free of manufacturing defects in accord with applicable Sherwin-Williams quality control procedures. Liability for products proven defective, if any, is limited to replacement of the defective product or the refund of the purchase price paid for the defective product as determined by Sherwin-Williams. NO OTHER WARRANTY OR GUARANTEE OF ANY KIND IS MADE BY SHERWIN-WILLIAMS, EXPRESSED OR IMPLIED, STATUTORY, BY OPERATION OF LAW OR OTHERWISE, INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.</p>



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APPLICATION BULLETIN

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SURFACE PREPARATION	APPLICATION CONDITIONS																																																	
<p>Surface must be clean, dry, and in sound condition. Remove all oil, dust, grease, dirt, loose rust, and other foreign material to ensure adequate adhesion.</p> <p>Iron & Steel Minimum surface preparation is Hand Tool Clean per SSPC-SP2. Remove all oil and grease from surface by Solvent Cleaning per SSPC-SP1. For better performance, use Commercial Blast Cleaning per SSPC-SP6/NACE 3, blast clean all surfaces using a sharp, angular abrasive for optimum surface profile (2 mils). Prime any bare steel within 8 hours or before flash rusting occurs.</p> <p>Aluminum Remove all oil, grease, dirt, oxide and other foreign material by Solvent Cleaning per SSPC-SP1. Primer required.</p> <p>Galvanized Steel Allow to weather a minimum of six months prior to coating. Solvent Clean per SSPC-SP1 (recommended solvent is VM&P Naphtha). When weathering is not possible, or the surface has been treated with chromates or silicates, first Solvent Clean per SSPC-SP1 and apply a test patch. Allow paint to dry at least one week before testing adhesion. If adhesion is poor, brush blasting per SSPC-SP7 is necessary to remove these treatments. Rusty galvanizing requires a minimum of Hand Tool Cleaning per SSPC-SP2, prime the area the same day as cleaned. Primer required.</p> <p>Concrete and Masonry For surface preparation, refer to SSPC-SP13/NACE 6, or ICRI 03732, CSP 1-3. Remove all loose mortar and foreign material. Surface must be free of laitance, concrete dust, dirt, form release agents, moisture curing membranes, loose cement and hardeners. Concrete and mortar must be cured at least 28 days @ 75°F. On tilt-up and poured-in-place concrete, commercial detergents and abrasive blasting may be necessary. Fill bug holes, air pockets and other voids with ArmorSeal Crack Filler. Primer required.</p> <p>Drywall Must be clean and dry. All nail heads must be set and spackled. Joints must be taped and covered with joint compound. Spackled nail heads and tape joints must be sanded smooth and all dust removed prior to the application of paint. Prime with ProMar 200 Latex Primer.</p> <p>Wood Surface must be clean, dry and sound. Prime with recommended primer and paint as soon as possible. Knots and pitch streaks must be scraped, sanded and spot primed before full coat of primer is applied. All nail holes or small openings must be properly caulked.</p>	<p>Temperature: 50°F minimum, 120°F maximum (air, surface, and material) At least 5°F above dew point</p> <p>Relative humidity: 85% maximum</p> <p>Dry fall characteristics will be adversely affected at temperatures below 77°F or above 50% relative humidity.</p>																																																	
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<p>The following is a guide. Changes in pressures and tip sizes may be needed for proper spray characteristics. Always purge spray equipment before use with listed reducer. Any reduction must be compliant with existing VOC regulations and compatible with the existing environmental and application conditions.</p>																																																		
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APPLICATION BULLETIN

APPLICATION PROCEDURES

Surface preparation must be completed as indicated.

Mix paint thoroughly by boxing and stirring before use.

Apply paint at the recommended film thickness and spreading rate as indicated below:

	Flat	Semi-Gloss
Recommended Spreading Rate per coat:		
sq ft/gal	250 - 295	224 - 260
wft (mils):	6.0 - 6.5	6.0 - 7.0
dft (mils):	3.0 - 3.5	3.0 - 3.5

Drying Schedule @ 6.0 mils wet (@ 77°F & 50% RH):

To touch:	30 minutes	10 minutes
To recoat:	2-6 hours*	2-6 hours*
Dry fallout:	8 feet	8 feet
To cure:	3 days	3 days

(*or after 18 hours drying time)

Drying time is temperature, humidity, and film thickness dependent.

Application of coating above maximum or below minimum recommended spreading rate may adversely affect coating performance.

PERFORMANCE TIPS

When using spray application, use a 50% overlap with each pass of the gun to avoid holidays, bare areas, and pinholes. If necessary, cross spray at a right angle.

Spreading rates are calculated on volume solids and do not include an application loss factor due to surface profile, roughness or porosity of the surface, skill and technique of the applicator, method of application, various surface irregularities, material lost during mixing, spillage, overthinning, climatic conditions, and excessive film build.

Excessive reduction of material can affect film build, appearance, adhesion, and may cause lifting of old paint.

In order to avoid blockage of spray equipment, clean equipment before use or before periods of extended downtime with Mineral Spirits, R1K4.

Dry fall characteristics will be adversely affected at temperatures below 77°F or above 50% relative humidity.

Overspray landing on hot surfaces may adhere to these surfaces. Immediately remove overspray from hot surfaces before adhesion occurs. Note that surface temperatures can be higher than air temperature.

Refer to Product Information sheet for additional performance characteristics and properties.

CLEAN UP INSTRUCTIONS

Clean spills and spatters immediately with Mineral Spirits, R1K4. Clean tools immediately after use with Mineral Spirits, R1K4. Follow manufacturer's safety recommendations when using any solvent.

SAFETY PRECAUTIONS

Refer to the MSDS sheet before use.

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DISCLAIMER

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WARRANTY

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